

## In the Claims:

1 (currently amended) A die used for sealing and molding an electronic component with a resin material, having a 2 coating layer consisting of a nickel-tungsten alloy on at 3 least a surface thereof contacting the resin material in a melted state when the resin material is molded, wherein said coating layer is a plating layer formed of said nickel-tungsten alloy, which contains at least more than 20% by weight and at most 60% less than 44% by weight of tungsten.



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## Claims 2 and 3 (canceled).

- (original) The die of claim 1, wherein said coating layer 1 2 is 1  $\mu$ m to 20  $\mu$ m in thickness.
- (previously amended) The die of claim 1, comprising: 1
- 2 a fixed die;
- a movable die arranged opposite to the fixed die;
- upper and lower cavities provided in said fixed die
- and said movable die in respective die planes thereof to
- face each other along a parting-line plane of said fixed
- die and said movable die, for molding the resin material;
- a concavity receiving and setting a support having the 8
- 9 electronic component mounted thereto;
- 10 a pot arranged at one of said fixed die and said
- movable die for supplying the resin material; 11

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12	a	plunger	fit	internal	to	said	pot	for	applying
13	pressur	e to the	resin	n material	; ar	nd			

a resin channel to allow said pot and said upper cavity to communicate with each other for transporting the resin material in the melted state,

wherein said coating layer is provided on an internal surface of said upper and lower cavities, an internal surface of said resin channel, an internal surface of said concavity, internal surface of said pot, an parting-line plane of each of said fixed die and said movable die, and an external surface of said plunger.



- 6. (original) The die of claim 5, further comprising an ejector pin ejecting and releasing from said upper and lower cavities a resin-molded body molded in said upper and lower cavities, and an ejector pin fitting hole fitting said ejector pin therein, wherein said ejector pin has an external surface provided with said coating layer and/or said ejector pin fitting hole has an internal surface provided with said coating layer.
- 7. (previously amended) The die of claim 5, wherein said resin 1 channel includes a cull and a runner and gate arranged opposite to said pot for dispensing the resin material in the melted state, said cull and said runner and gate having an internal surface provided with said coating layer.



- 8. (original) The die of claim 5, further comprising an air vent allowing said upper cavity to communicate external to 2 3 the die, said air vent having a surface provided with said coating layer.
- 9. (previously added) The die of claim 1, wherein said nickel-tungsten alloy contains at most 40% by weight of 3 said tungsten.
- (currently amended) A molding die for molding an electronic 1 10. component with a resin, comprising at least one die member body and a coating layer provided on said at least one die member body to form a surface of said molding die that is directly exposed to and directly contacts the resin for 5 reducing adhesion of the resin on said surface, wherein said coating layer is an electroplated layer consisting of a binary alloy of nickel and from more than 20 to 60% less than 44% by weight of tungsten.
- 11. 1 (previously added) The molding die of claim 10, wherein said alloy contains no more than 40% by weight of said 2 tungsten. 3
- 12. 1 (new) A die arrangement used for sealing and molding an electronic component with a resin material, said die 2 arrangement comprising:
  - a fixed die;
- 5 a movable die arranged opposite to the fixed die;

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upper and lower cavities provided in said fixed die and said movable die in respective die planes thereof to face each other along a parting-line plane of said fixed die and said movable die, for molding the resin material;

a concavity receiving and setting a support having the electronic component mounted thereto;

a pot arranged at one of said fixed die and said movable die for supplying the resin material;

a plunger fit internal to said pot for applying pressure to the resin material;

a resin channel to allow said pot and said upper cavity to communicate with each other for transporting the resin material in the melted state; and

a coating layer of a nickel-tungsten alloy that is provided on surfaces of said die arrangement contacting the resin material in a melted state when the resin material is molded, wherein said surfaces include an internal surface of said upper and lower cavities, an internal surface of said resin channel, an internal surface of said concavity, an internal surface of said pot, said parting-line plane of each of said fixed die and said movable die, and an external surface of said plunger, and wherein said coating layer is a plating layer formed of said nickel-tungsten alloy, which contains at least 20% by weight and at most 60% by weight of tungsten.

1 13. (new) The die of claim 12, further comprising an ejector
2 pin ejecting and releasing from said upper and lower

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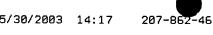
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cavities a resin-molded body molded in said upper and lower cavities, and an ejector pin fitting hole fitting said ejector pin therein, wherein said ejector pin has an external surface provided with said coating layer and/or said ejector pin fitting hole has an internal surface provided with said coating layer.



- (new) The die of claim 12, wherein said resin channel 14. includes a cull and a runner and gate arranged opposite to said pot for dispensing the resin material in the melted state, said cull and said runner and gate having an internal surface provided with said coating layer.
- (new) The die of claim 12, further comprising an air vent 15. allowing said upper cavity to communicate external to the 2 die, said air vent having a surface provided with said 3 coating layer.
- 16. (new) A combination of an electronic component and a resin material received in a die cavity of a die used for sealing 2 and molding the electronic component with the resin 3 material, wherein the die has a coating layer consisting of a nickel-tungsten alloy on at least a surface of the die cavity contacting the resin material in a melted state when the resin material is molded to seal the electronic component, wherein the coating layer is a plating layer formed of the nickel-tungsten alloy, which contains at least 20% by weight and at most 60% by weight of tungsten. 10